

Handling and storage instructions for terminal reels and packages

No	Control Process	Illustration	Influence on Quality
1	Please store carton cases at room temperature avoiding moisture and direct sunlight.		There are risks of deformation on reels, rust and discoloration.
2	1) For side feed terminals, please turn up the taped surface of the cases during transportation and storage.	(Side feed terminals) (1) (2) 	Reel's storage There are risks of deformation, tangle and loose winding. Side feed terminals placed vertically End feed terminals placed horizontally
	2) For side feed terminals, please turn up the p/n label of the cases and put horizontally at storage.		
	3) For end feed terminals, please put the cases which the taped surface is shown as in a right illustration during transportation and storage.	(End feed terminals) (3 & 4) 	
	4) For end feed terminals, please place the carton cases to the vertical direction, and so that p/n label can be seen in the right side at storage.		
3	1) For reel of side feed terminals, please limit the height of reel packages piled-up up to 10 levels and turn up the label side at storage.		 There are risks of deformation of reels and terminals due to its own weight.
	2) For reel of end feed terminals, please limit the height of reel packages piled-up up to 3 levels at storage. Please do not pile-up vertical chained reels without carton cases.		
4	Please cover the containers or put in the bag to prevent dust at storage.		There are risks of contact defect due to adherence of dirt, dust to the terminals.
5	When carrying terminals, please pay attention in order not to give damage or shocks to the products.		There are risks of deformation, tangle and loose winding.
6	When carrying a reel of terminals, please hold the under side of reel with both hands to avoid deformation.		There are risks of deformation, tangle and loose winding.
7	When storing reels in present use, please fix the end of chain to the reel with wires or something so that the terminals should not loose.		There is a risk of loose winding.
8	Please do not pile up different size's reels or boxes.		There are risks of deformation of terminal and breakage of the reel due to the pressure of the weight.

* Since there are products applying different handling methods, please refer to the instruction of each product for details